

					, , ,		
						UPDATED MATERIAL & MATERIAL QUANTITY	
			C	DGP	05-08-14	REQ'D. ADDED DIMS.	Γ
			В	DGP	06-14-13	UPDATED TO CURRENT DRAFTING STANDARD	
						UPDATED TITLEBLOCK & NOTES. ADDED BOM.	
			Α	ACC	12-17-03	ADDED PARTS INTO THE SYSTEM	
		_	REV	BY	DATE	DESCRIPTION	
S OTHERWISE SPECIFIED NSIONAL TOLERANCES TIONAL: ±1/16	DRAWN BY:	CHL			<b>S</b> SA	LCO PRODUCTS, INC.	
±.03	CHECKED BY:	ACC	PART NA				-
<: ±.015 E: ±1°	PROTOTYPE BY:	CHL	BL	IND	FLANGE	E 4" 150 LB	A
RR ALL SHARP EDGES. CHINED SURFACES TO 125 RMS FINISH UNLESS	PROTOTYPE DATE:	12/2/2003	MATERIA	L: SAL	CO PE		-
TED OTHERWISE.	APPROVED FOR PRODUCTION BY:	ACC	PROJECT	030		ART #: SHEET #: 1 OF 1 SCALE: 1:2	
	PRODUCTION DATE:	12/17/2003		<u>186</u>		HS4150BFP	
2 1							

D TAK 8-22-18 ADDED DSS 5, Q-2.14, & PRESSURE ENGRAVING



